



FRESH START[®]

ALL PURPOSE INTERIOR/EXTERIOR
100% ACRYLIC PRIMER N023

Features

- Provides a total latex system, offering excellent resistance to blistering on new construction.
- Easy to apply.
- Excellent hiding, flow and leveling properties.
- Excellent adhesion.
- Quick dry.
- Spatter resistant.
- Minimal odor.

Recommended For

Interior: Use on new or previously painted wood, plywood, drywall, ceiling tile, Formica[®], Masonite[®], ceramic tile and cured plaster. Fresh Start[®] 100% Acrylic All-Purpose Primer is an excellent sealer and primer for use under new wall coverings and can also be used as a primer coat over existing wall coverings.

Exterior: Use on new or previously painted wood, fiber cement board, hardboard siding, aluminum, galvanized metal, brick, cured masonry and previously coated ferrous metal surfaces.

General Description

A premium quality, 100% acrylic interior and exterior primer formulated for sealing and suppressing most bleeding type stains including crayon, graffiti, grease marks, water stains, cedar and redwood bleed, asphalt, creosote, rust and smoke. In cases of severe bleeding, a solvent based primer should be used to prevent stains from reappearing. Fresh Start[®] 100% Acrylic All-Purpose Primer combines many of the qualities desired in a primer: high hiding, excellent adhesion, blister resistance, quick dry, spatter proof and minimal odor with excellent flow and leveling.

Limitations

- Not recommended for sealing knots or over pine sap.
- On hard, non-porous surfaces, such as glazed ceramics and non-ferrous metal, maximum adhesion and hardness may take 3-4 days to develop.
- Do not apply when air and surface temperatures are below 40°F (4.4°C).
- Not for use on hard non-porous surfaces in areas that are continually wet like showers.

Product Information

Colors — Standard:

White

White may be tinted to light pastels with up to 2.0 fl. oz. of Benjamin Moore[®] Color Preview[®] or Gennex[®] colorants per gallon.

For best hiding results, tint to the approximate shade of the finish coat.

— Tint Bases:

Deep Color Base

(When tinted in accordance with Benjamin Moore prescriptions, the Deep Color Base will provide a hiding base coat suitable for use under deep and intense colors.)

— Special Colors:

Contact your Benjamin Moore representative.

Certification:

VOC compliant in all regulated areas

Master Painters Institute MPI # 6, 17, 39, 137

Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84

Qualifies for
LEED[®]
Credit
(PRIMER)

Technical Assistance:

Available through your local authorized independent Benjamin Moore retailer. For the location of the retailer nearest you, call 1-800-826-2623, see www.benjaminmoore.com, or consult your local Yellow Pages.

Technical Data[◇]

White

Vehicle Type	100% Acrylic Latex
Pigment Type	Titanium Dioxide
Volume Solids	31.8%
Coverage per Gallon at Recommended Film Thickness	400 – 450 Sq. Ft.
Recommended Film Thickness	– Wet 3.8 mils – Dry 1.2 mils
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.	
Dry Time @ 77°F (25°C) @ 50% RH	– To Touch 1 Hour – To Recoat 3 Hours
High humidity and cool temperatures will result in longer dry, recoat and service times.	
Dries By	Evaporation, Coalescence
Viscosity	99 ± 3 KU
Flash Point	None
Gloss / Sheen	Flat (5-10 @ 85°)
Surface Temperature at Application	– Min. 40°F – Max 90°F
Thin With	Do Not Thin
Clean Up Thinner	Clean Water
Weight Per Gallon	10.3 lbs
Storage Temperature	– Min. 40°F – Max 90°F

Volatil Organic Compounds (VOC)

White 44 Grams/Liter	.37 Lbs./Gallon
Deep Base 46 Grams/Liter	.39 Lbs./Gallon

[◇] Reported values are for White. Contact Benjamin Moore for values of other bases or colors.

Fresh Start® All Purpose Interior/Exterior 100% Acrylic Primer N023

Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials, and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure before applying base coat. Cured plaster should be hard, have a slight sheen and maximum PH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming. Wood substrates must be thoroughly dry. Caution: Smooth planed clapboards or siding must be sanded thoroughly to break the "mill glaze" allowing proper penetration and adhesion.

Difficult Substrates: If the surfaces to be painted exhibit severe tannin or smoke staining, an alkyd based Benjamin Moore primer may be your best choice for conquering these severe conditions. Consult your Benjamin Moore retailer for further guidance.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems

Benjamin Moore® Fresh Start® All-Purpose 100% Acrylic Primer is the preferred primer in most situations. New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results use Benjamin Moore® Fresh Start® All-Purpose 100% Acrylic Primer tinted to the approximate finish coat color. **Special Note:** Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Wood, and engineered wood products:

Primer: Fresh Start® Int/Ext 100% Acrylic All-Purpose Primer (N023) **For bleeding woods such as cedar and redwood,** use Fresh Start® All-Purpose 100% Acrylic Primer (N023) or Fresh Start® All-Purpose Alkyd Primer (024)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat.

Drywall:

Primer: Fresh Start® Int/Ext 100% Acrylic All-Purpose Primer (N023)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat

Plaster:

Primer: Fresh Start® Int/Ext 100% Acrylic All-Purpose Primer (N023)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat.

Masonry; Rough or Pitted:

Primer: Super Spec® Latex Block Filler (160) or Super Spec® Masonry Interior/Exterior Hi-Build Block Filler (206)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat

Masonry; Smooth Poured or Pre-cast Concrete:

Primer: Super Spec® Masonry Acrylic Masonry Sealer (N/066) or Fresh Start® Int/Ext 100% Acrylic All-Purpose Primer (N023)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat.

Ferrous Metal (Steel and Iron):

Primer: Super Spec HP® DTM Acrylic Low Lustre (P25) or Super Spec HP® Acrylic Metal Primer (P04), Super Spec HP® DTM Alkyd Low Lustre (P23)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat.

Non-Ferrous Metal (Galvanized & Aluminum): All new metal surfaces must be thoroughly cleaned with Super Spec HP® Oil & Grease Emulsifier (P83) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion

Primer: Fresh Start® Int/Ext 100% Acrylic All-Purpose Primer (N023)

Finish: 1 or 2 coats of the appropriate Benjamin Moore® finish coat.

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application

Stir thoroughly before and during use. Apply one or two coats.

Paint Application: For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® roller, or a similar product. Apply paint generously from unpainted area into wet area. This product can also be sprayed.

Spray, Airless: Fluid Pressure: 1500 – 2500

Tip: .013 - .017

Thinning/Cleanup

Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents.

Clean Up: Clean equipment with mineral spirit. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

Environmental, Health & Safety Information

Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under "CleanUp".

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

**Refer to Material Safety Data Sheet for
additional health and safety information.**