



# ULTRA SPEC HP<sup>®</sup> D.T.M. ACRYLIC GLOSS ENAMEL WH28

## Features

- Direct to metal application
- Self-priming
- Excellent adhesion
- Improved gloss & color retention
- Low odor
- Fast dry and recoat times
- Corrosion resistant
- Easy application
- No fire hazard
- Gloss finish

## General Description

This product is designed to perform a dual purpose as a direct to metal primer and finish. Both coats of the product provide rust inhibition for superior corrosion control. The acrylic formula provides excellent gloss and color retention. The film is fast drying permitting fast recoat. This product is also an excellent finish for masonry, plaster, wallboard and interior wood surfaces.

## Recommended For

Ferrous or non-ferrous metal, Bilco<sup>®</sup> doors, railings, structural or support steel, wood, roof decks, masonry surfaces, bar joists, equipment, roof vents, fencing, metal storage shed and general maintenance painting interior or exterior surfaces.

## Limitations

- Do not apply when air and surface temperatures are below 50°F (10°C).
- Not for floor applications.
- Not for exposure to strong chemicals.

## Product Information

<p><b>Colors: — Standard:</b> N/A</p> <p><b>— Tint Bases:</b> Bases 1X, 2X, 3X, &amp; 4X Tint bases only with Benjamin Moore<sup>®</sup> Gennex<sup>®</sup> Waterborne colorant.</p> <p><b>— Special Colors:</b> Contact your Benjamin Moore<sup>®</sup> Representative.</p> <p><b>Certification</b> VOC compliant in all areas.  Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84</p> <div style="border: 1px solid black; padding: 5px; width: fit-content;"> <p>LEED<sup>®</sup> 2009</p> <p style="background-color: green; color: white; text-align: center; padding: 2px;"><b>YES</b></p> </div> <p><b>Technical Assistance</b> Available through your local authorized independent Benjamin Moore<sup>®</sup> retailer. For the location of the retailer nearest you, call 1-800-826-2623, see <a href="http://www.benjaminmoore.com">www.benjaminmoore.com</a> or consult your local Yellow Pages.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Technical Data<sup>∅</sup></th> <th style="text-align: left;">Base 1</th> </tr> </thead> <tbody> <tr> <td>Vehicle Type</td> <td>Acrylic</td> </tr> <tr> <td>Pigment Type</td> <td>Titanium Dioxide &amp; Corrosion Inhibitors</td> </tr> <tr> <td>Volume Solids</td> <td>43%</td> </tr> <tr> <td>Coverage per Gallon at Recommended Film Thickness</td> <td>300 Sq. Ft.</td> </tr> <tr> <td>Recommended Film Thickness</td> <td></td> </tr> <tr> <td>    – Wet</td> <td>5.3 mils</td> </tr> <tr> <td>    – Dry</td> <td>2.3 mils</td> </tr> <tr> <td colspan="2">Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.</td> </tr> <tr> <td>Dry Time @ 77°F (25°C) @ 50% RH</td> <td></td> </tr> <tr> <td>    – To Touch</td> <td>1 Hour</td> </tr> <tr> <td>    – To Recoat</td> <td>4 Hours</td> </tr> <tr> <td colspan="2">Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.</td> </tr> <tr> <td>Dries By</td> <td>Coalescence</td> </tr> <tr> <td>Dry Heat Resistance</td> <td>250°F</td> </tr> <tr> <td>Viscosity</td> <td>82 ± 3 KU</td> </tr> <tr> <td>Flash Point</td> <td>None</td> </tr> <tr> <td>Gloss / Sheen</td> <td>Gloss (70 @ 60°)</td> </tr> <tr> <td>Surface Temperature at Application</td> <td></td> </tr> <tr> <td>    – Min.</td> <td>50°F</td> </tr> <tr> <td>    – Max</td> <td>95°F</td> </tr> <tr> <td>Thin With</td> <td>Clean Water</td> </tr> <tr> <td>Clean Up Thinner</td> <td>Clean Water</td> </tr> <tr> <td>Weight Per Gallon</td> <td>9.8 lbs.</td> </tr> <tr> <td>Storage Temperature</td> <td></td> </tr> <tr> <td>    – Min.</td> <td>40°F</td> </tr> <tr> <td>    – Max</td> <td>90°F</td> </tr> <tr> <td colspan="2" style="text-align: center;"><b>Volatil Organic Compounds (VOC)</b></td> </tr> <tr> <td>98 Grams/Liter</td> <td>0.82 Lbs./Gallon</td> </tr> </tbody> </table>	Technical Data <sup>∅</sup>	Base 1	Vehicle Type	Acrylic	Pigment Type	Titanium Dioxide & Corrosion Inhibitors	Volume Solids	43%	Coverage per Gallon at Recommended Film Thickness	300 Sq. Ft.	Recommended Film Thickness		– Wet	5.3 mils	– Dry	2.3 mils	Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.		Dry Time @ 77°F (25°C) @ 50% RH		– To Touch	1 Hour	– To Recoat	4 Hours	Painted surfaces can be washed after two weeks. High humidity and cool temperatures will result in longer dry, recoat and service times.		Dries By	Coalescence	Dry Heat Resistance	250°F	Viscosity	82 ± 3 KU	Flash Point	None	Gloss / Sheen	Gloss (70 @ 60°)	Surface Temperature at Application		– Min.	50°F	– Max	95°F	Thin With	Clean Water	Clean Up Thinner	Clean Water	Weight Per Gallon	9.8 lbs.	Storage Temperature		– Min.	40°F	– Max	90°F	<b>Volatil Organic Compounds (VOC)</b>		98 Grams/Liter	0.82 Lbs./Gallon
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## Surface Preparation

Surfaces to be coated must be clean, dry, and free of oil, grease, dust, flaky rust, mill scale, loose paint, chalk, and other foreign matter than could interfere with adhesion. Glossy surfaces should be dulled by abrading the surface.

**Metal:** Remove loose rust and scale with a scraper, wire brush, or sandpaper. Remove oils from bare metal with an Oil & Grease Emulsifier Corotech® V600.

**Wood:** Spot-prime patched and spackled areas with this product or any recommended Benjamin Moore® primer before and after repairing. Protected exterior areas such as eaves, ceilings, and overhangs should be washed with detergent solution and rinsed with a strong stream of water from a garden hose to remove surface salts that can interfere with proper adhesion.

**Mildew:** Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (N318) prior to coating the surface.

**Caution:** Refer to the (N318) Clean technical data and safety data sheets for instructions on its proper use and handling.

**Difficult Substrates:** Benjamin Moore® offers a number of specialty primers for use over difficult substrates such as bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal, or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem solving primer for your special needs.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

## Primer/Finish Systems

Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28) is self-priming on properly prepared ferrous and non-ferrous metal substrates. New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant color change is desired.

**Special Note:** Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your Benjamin Moore® retailer.

### Ferrous Metal Surfaces (Iron & Steel):

**Finish:** 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Non-Ferrous Metal (Galvanized & Aluminum):

All new non-ferrous metal surfaces must be thoroughly cleaned with an Oil & Grease Emulsifier Corotech® V600 to remove contaminants.

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Masonry, Smooth Poured or Precast Concrete:

**Primer:** Ultra Spec® Masonry Interior / Exterior 100% Acrylic Masonry Sealer (608)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Masonry, Rough or Pitted:

**Primer:** Ultra Spec® Masonry Interior/Exterior Hi-Build Block Filler (571)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Plaster and Wallboard:

All plaster surfaces must be thoroughly cured for at least 30 days. Drywall surfaces must be free of sanding dust.

**Primer:** Fresh Start® Multi-Purpose Latex Primer (N023)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Wood, and engineered wood products:

**Primer:** Fresh Start® Multi-Purpose Latex Primer (N023)

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

### Bleeding Type Woods, (Redwood and Cedar):

**Primer:** Fresh Start® Multi-Purpose Oil Based Primer (024) or 1-2 coats of Fresh Start® High-Hiding All Purpose Primer (046) may be used

**Finish:** 1 or 2 coats Ultra Spec HP® D.T.M. (Direct To Metal) Acrylic Gloss Enamel (WH28)

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

## Application

**Mixing of Paint:** Stir thoroughly before and occasionally during use. For best application results, apply generously going from unpainted into painted areas. A one-coat application protects and preserves; two coats provides greater durability.

Apply with an all-purpose synthetic brush, short nap roller, or spray.

**Spray, Airless:** Fluid Pressure — 1,500 to 2,500 PSI;  
.013 - .017 Orifice

## Thinning/Clean Up

**Thinning:** Thinning is unnecessary, but if required to obtain desired application properties, a small amount of clean water may be added. Never add other paints or solvents.

**Clean Up:** Clean all equipment immediately after using with soap and water. Spray equipment should be given a final rinse with mineral spirits to prevent corrosion or follow state/local guidelines on solvent use.

## Environmental Health & Safety Information

**Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)**

Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling. Refer to Safety Data Sheet for additional health and safety information.

**WARNING:** This product contains a chemical known to the state of California to cause cancer and birth defects, or other reproductive harm.

This document represents hazards of the product referenced above. Refer to the individual Safety Data Sheet for hazards of the specific product you will be using

**FOR PROFESSIONAL USE ONLY  
PROTECT FROM FREEZING**

**Refer to Safety Data Sheet for additional  
health and safety information.**